

## TECHNICAL DATASHEET

### Ti6Al4V ELI – Grade 23 FT 001 – Version 0

TA6V ELI, also known by its name of Grade 23, is a titanium alloy with aluminium and vanadium.

It is a purer version of the standard TA6V alloy. Interstitial element (iron, oxygen and carbon) content in this alpha + beta alloy is strictly controlled and limited during the fusion process.

This purity grants the metal improved mechanical properties and greater resistance to fatigue.

The TA6V ELI is especially popular due to its ductility at cryogenic temperatures and its excellent biocompatibility with the human body, making it an essential material in the manufacture of medical implants (surgical, dental, etc.). It is also widely used in the aeronautic and industrial sectors, such as jewellery and watch-making.

APPLICATIONS	ADVANTAGES			
Medical Aeronautic Industrial	Biocompatibility Fatigue resistance Corrosion resistance			
STANDARDS	SHAPES			
	BAR			
ASTM F136 ISO 5832-3 ASTM B348 ASTM B265	Diameter         1-110 mm         Length         2800-3500 mm         Tolerance         Ø≤18 mm: h7-h9 – Ø>18 mm: h8-h11			
				SHEET/ PLATE
				Thickness 0.5-120 mm
	Typical dimensions 914 x 2438 mm / 1215 x 3048 mm 1000 x 2000 mm / 1250 x 2500 mm			

#### > CHEMICAL COMPOSITION

%	0	Fe	С	Н	N	Al	V	Ti
min						5.5	3.5	residue
max	0.13	0.25	0.08	0.012	0.05	6.5	4.5	



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### > MECHANICAL PROPERTIES

In accordance with ASTM F136

SECTION S. P. MIN. A. ST. S. S.	VI 195			
Dimension diameter or thickness (x)	Rm Tensile strength (min MPa)	Rp0.2 Yield strength (min MPa)	Elongation (% min)	Necking (% min)
<4.75 mm	860	795	10	-
4.75 ≤ x < 44.45 mm	860	795	10	25
44.45 ≤ x < 63.5 mm	825	760	8	20
63.5 ≤ x < 101.6 mm	825	760	8	15

In accordance with ISO 5832-3

Product	Rm Tensile strength (min MPa)	Rp0.2 Yield strength (min MPa)	Elongation (% min)	Necking (% min)
Sheet/plate thickness 75 max	860	780	8	
Bar Ø75 max	860	780	10	

### > PHYSICAL PROPERTIES

Density (g/cm³)	4.43	
Hardness (HV)	310	
Modulus of elasticity at 20 ℃ (N/mm²)	112.4 x10 <sup>3</sup>	
Thermal conductivity at 20 ℃ (W/m ℃)	6.7	
Mean coefficient of thermal expansion at 20-200 °C (mm °C)	9 x10 <sup>-6</sup>	
Beta transus (℃)	980	
Fusion temperature (°C)	1650	

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