DOCOL®
THE AUTOMOTIVE STEEL

Docol 800DPX

General Product Description

Dual phase steel with extra bendability in reverse bending. This steel is available in metal coated version only.

Dimension range

Docol 800DPX / GI, GA & ZA: thickness 0.80-2.00 mm, width up to 1530 mm, length up to 6000 mm. (upon request)

Slitting to narrow coils and cutting to sheets are available upon request.

Mechanical Properties

Steelgrade	Coating	Yield strength $R_{p0,2}$ (MPa)	Tensile strength R_m (MPa)	Elongation A_{80} (min %)	Min. inner bending radius for 90 °
Docol 800DPX	GI, GA*, ZA*	620- 770	800- 950	10	0.9xt [1)]

The mechanical properties are tested transverse to the direction of rolling.

1) The value apply to steel when bending angle is 90°. In some cases tight bending radius may cause micro-cracking of the coating in the bend area. Where design permits, users are encouraged to employ larger radius.

* Available on request.

Chemical Composition

C (max %)	Si (max %)	Mn (max %)	P (max %)	S (max %)	Al (%)	Nb+Ti (max %)	Cr+Mo (max %)	B (max %)	Cu (max %)
0.18	1.00	2.50	0.050	0.010	0.015- 1.00	0.15	1.00	0.005	0.20

Tolerances

Hot-dip metal coated: (GI, GA & ZA) Tolerances in accordance to EN10143.

Customized dimensional and shape tolerances are available on request.

Coatings and surface treatments

Coatings

The metal coatings options for Docol products include:

Hot dip zinc coating (GI) consists almost entirely of zinc (>99%). It is lead free, resulting in a small zinc spangle size. The coating provides good corrosion protection.

Galvannealed coating (GA) is a zinc-iron alloy coating having an iron content of approximately 10%. Galvannealed is produced by post-heat treatment in continuous hot-dip coating process. Galvannealed provides excellent resistance weldability and corrosion protection of painted products.

Galfan coating (ZA) is a zinc-aluminium alloy coating having the eutectic composition approximately of 95% Zn and 5% Al. Galfan is produced in continuous hot-dip coating process. Galfan has better anticorrosive and forming properties than conventional hot dip zinc coating (GI).

Grade specific availability of metal coated Docol products are given in the Mechanical properties table, coating column.

SSAB

Type	Coating class	Standard	Closest in EN10346, informative	Coating mass per side, Single spot test (g/m^2)	Thickness per side, informative (μm)	Density (g/cm^3)	Surface quality (U = unexposed, E = exposed
GI	40	VDA239-100	Z100	40- 60 (1)	5,6- 8,5	7,1	U
GI	50	VDA239-100		50- 70 (1)	7,0- 9,9	7,1	U
GI	60	VDA239-100	Z140	60- 90	8,5- 12,7	7,1	U
GI	70	VDA239-100		70- 100	9,9- 14,1	7,1	U
GI	85	VDA239-100		85-115	12,0- 16,2	7,1	U
GI	115	VDA239-100	Z275	115-155	16,2- 21,8	7,1	U
GA	40	VDA239-100	ZF100	40- 60 (1)	5,6- 8,5	7,1	U
GA	50	VDA239-100	ZF120	50- 80	7,0- 11,3	7,1	U
ZA	95	Upon request	ZA95		7	6,6	U
ZA	130	Upon request	ZA130		10	6,6	U

(1) For hot-dipped (GI, ZA, GA) hot rolled (HR) grades, the coating mass tolerance is increased to 30 g/m^2 by increasing the upper limit.

In addition to these coating masses, asymmetric coatings and OEM coating specifications are available upon request.

Surface treatments

All surface treatments are in accordance with RoHS directive (2011/65/EU) and do not contain Chromium VI (Cr6+). Surface treatments provide only temporary surface protection during transportation and storage. In order to avoid corrosion damages, care must be taken to keep the products dry during transportation and storage. If they become wet, they must be separated and situated so that they are dried quickly.

Surface coating	Available surface treatment
GI, ZA, GA	Chemically passivated (C)
GI, ZA, GA	Oiled (O)
GI, ZA, GA	Chemically passivated and oiled (CO)
GI, ZA, GA	Unprotected (U)
UC (Cold-rolled)	Oiled
UC (Cold-rolled)	Unprotected

Fabrication and Other Recommendations

For information concerning fabrication, see SSAB's brochures on www.ssab.com or consult Tech Support, techsupport@ssab.com.

Appropriate health and safety precautions must be taken when bending, welding, cutting, grinding or otherwise working on the product.

Contact Information

www.ssab.com/contact