

# Strenx 960 CR

# **General Product Description**

The high-strength structural steel at 960 MPa

Strenx™ 960 CR is a cold-rolled structural steel with a minimum yield strength of 960 MPa used to produce stronger and lighter structures.

Typical applications include a wide range of components and parts, for example load-bearing structures. Strenx 960 CR comes in cut-to-length sheets.

### **Dimension Range**

Strenx 960 CR is available as cut to length sheets in thicknesses of 0.70-2.10 mm, widths up to 1500 mm and in lengths up to 8.5 meters.

# **Mechanical Properties**

Yield strength R <sub>p0.2</sub> (min MPa)	Tensile strength R <sub>m</sub> (MPa)	80	Min. inner bending radius for a 90° bend <sup>1)</sup>
960	1200- 1400	3	3.5 x t

The mechanical properties are tested in the longitudinal direction.

# Chemical Composition (ladle analysis)

С	Si	Mn	Р	S	Al	Nb+Ti
(max %)	(min %)	(max %)				
0.14	0.40	2.00	0.020	0.010	0.015	0.10

## Carbon equivalent CET(CEV)

Thickness	0.70 - 2.10
Typical CET	0.28 (0.39)

$$CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40}$$
  $CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$ 

The mechanical properties are guaranteed in coil condition.

<sup>&</sup>lt;sup>1)</sup> For both longitudinal and transverse direction.

### **Tolerances**

More details are given on www.ssab.com.

#### Thickness

Tolerances according to Strenx Thickness Guarantees. Strenx Thickness guarantees meet the normal thickness tolerance requirements of EN 10131.

### Length and Width

Tolerances according to EN 10131. Narrower tolerances according to the SSAB standard are available on request. Length tolerances only apply for cut to length sheets.

#### **Flatness**

Tolerances according to Strenx Flatness Guarantees Class B. Strenx Flatness Guarantees offer narrower tolerances compared to EN 10 131. Flatness guarantees only apply for cut to length sheets.

# **Delivery Conditions**

Cold rolled. Strenx 960 CR is available with mill or cut edge.

# **Fabrication and Other Recommendations**

### Welding, bending and machining

Strenx 960 CR has good cold forming, welding and cutting performance.

For information concerning fabrication, see SSAB's brochures on www.ssab.com or consult Tech Support, techsupport@ssab.com.

Appropriate health and safety precautions must be taken when bending, welding, cutting, grinding or otherwise working on the product.

### **Contact Information**

www.ssab.com/contact

